

# ALPHA 3025 MK2

## Vibration Exciter



MB DYNAMICS  
Sound & Vibration Testing Technology

### Quiet water-cooled electrodynamic 3kN shaker with integrated active load support

The ALPHA 3025 MK2 is based on our ALPHA 2025 MK2 shaker. An optimized coil design and the significantly improved heat dissipation due to the water-cooled construction allow higher excitation forces of 3kN sine peak or 1200N RMS. The water-cooled design, in conjunction with the associated recirculating chiller, allows quiet and reliable continuous operation even at high excitation forces. High excitation forces and the low operating noise thus make the ALPHA 3025 the "universal shaker" for squeak & rattle tests and durability tests on medium and large components. An active pneumatic load support for centering the vibrating element in zero position independent of the applied test load and extensive safety and monitoring functions ensure reliable and safe continuous operation. The ALPHA 3025 meets the strict requirements of GMW 14011, BMW PR311 and TPJLR.00.187 as well as other Squeak & Rattle test specifications for the maximum permissible operating noise of the shaker used. The shaker and the associated power amplifier are controlled clearly and conveniently from the central test bench computer via an included control app.



### Features & Benefits:

- Lightweight and transportable, weight only approx. 39kg
- Compact design, easy integration into a wide range of test benches
- Robust design, low maintenance, reliable and durable
- Very quiet, ideal for Squeak & Rattle testing
- Water cooling enables noiseless cooling even with high excitation forces in continuous operation
- Max. force: 3000N Sine Peak
- Max. displacement: 25mm pk-pk
- Frequency range: DC-2000Hz
- Frictionless guidance of the moving element
- Integrated active load support
- Integrated air spring for generating static preloads
- Integrated overtemperature protection
- Integrated overtravel protection
- Low magnetic stray fields
- Remote control and monitoring via RS-485 network

### Typical applications:

- Vibration test systems for excitation in 1 to 6 DOFs
- Squeak & Rattle testing on complete vehicles, interior- & exterior components
- Material- and component testing
- Fatigue test systems
- Static and dynamic tension, compression and bending tests
- Structural and modal analyses

### Options / Accessories:

- Trunnion base for vertical and horizontal alignment
- Mounting tables in various sizes
- Horizontal moving tables
- Multi-axis vibration tables for sequential or simultaneous excitation in 1 to 6 axes
- Climate-option for use within climate chamber in the temperature range from -40°C to +80°C

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### Technical specifications:

<b>ALPHA 3025 MK2 Shaker</b>	
Maximum dynamic force	
Sine	3000N pk
Random	1800N RMS
Time History	6000N pk, instantaneous peak
Maximum static force	2000N, continuous
Operating noise *	
Noise Rating Curve (NR)	NR18, typical
Sound pressure level **	<28dB(A)
Time Varying Loudness ***	<0,2 Sone
Maximum displacement	25mm pk-pk
Maximum velocity	1,5m/s
Frequency range	DC-2000Hz, usable up to 3000Hz
Maximum payload vertical	90kg
Maximum payload horizontal	12kg
∅ Mounting table	198mm or 278mm, other sizes on request
Moving mass including 198mm ∅ mounting table / excluding mounting table	8,8kg / 7,0kg
Overtravel protection	Yes, integrated laser position sensor, automatic system shutdown in case of inadmissibly high displacements
Overtemperature protection	Yes, integrated temperature sensor, automatic activation of cooling and, if necessary, system shutdown in the event of further inadmissibly high heating
Integrated cooling	Water cooling with associated recirculating chiller
Automatic load support	Yes
Dimensions (∅ * height)	198mm ∅ * 617mm
Weight	39kg
Temperature range during operation, standard	+5°C to +40°C
Temperature range during operation, with optional climate package	-40°C to +80°C
Maximum coil current	25A RMS / 88A pk
Coil resistance	2*1,60hm

- \* Measured at 70cm from the shaker when excited with a typical Squeak & Rattle test profile in the frequency range from 5Hz to 100Hz with an averaged acceleration level of 0.3gRMS
- \*\* A-weighted Sound Pressure Level, FAST (125ms), 20Hz to 20kHz
- \*\*\* N10 Percentile Level, loudness according to DIN45631/A1, measured in accordance with GMW14011

### Alternative vibration exciters:

Type	Force, Sine / Random	Displacement	Frequency Range
<b>ALPHA 1525 MK2</b>	1500N pk / 1000N RMS	25mm pk-pk	DC-3000Hz
<b>ALPHA 2025 MK2</b>	2000N pk / 1200N RMS	25mm pk-pk	DC-2000Hz
<b>ALPHA 2050 MK2</b>	2000N pk / 1200N RMS	50mm pk-pk	DC-1000Hz
<b>ALPHA 4050 MK2</b>	4000N pk / 2400N RMS	50mm pk-pk	DC-1000Hz

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### MB A2500 power amplifier

The ALPHA 3025 MK2 shaker is controlled by the associated MB A2500 power amplifier. The low background noise and the very low harmonic distortion of these amplifiers enable distortion-free excitation and minimize the operating noise of the ALPHA shakers. The high efficiency of the amplifiers of up to 85%, the uncompromising selection of components and the solid circuit design of the power electronics according to criteria from the aerospace and automotive industries enable high output currents and high excitation forces of the ALPHA MK2 shakers in continuous operation. Extensive safety and monitoring functions prevent possible overloads and guarantee reliable and safe operation. The operation, parameterization and monitoring of the shakers and power amplifiers is handled by the associated CU-4 Control Unit via an RS-485 network.

### Technical specifications:

MB A2500 power amplifier	
Frequency range	DC-20kHz
Number of separate inputs	2
Number of separate outputs	2
Maximum Gain factor	32dB, adjustable
Maximum output power @ 20Ohm load	> 8000W, per channel
Maximum instantaneous output current	120A pk, per channel
Maximum instantaneous output voltage	190V pk, per channel
THD, 1kHz at 4 Ohm and -3dB	<0,03%
Latency time (input to output)	0.000ms
Signal Limiter	Yes
Monitoring max. output current	Yes, adjustable limit value for max. current
Cooling	3 temperature-controlled fans
AC-mains monitoring	Yes
AC-mains input	180VAC to 265VAC, protected by 16A fuse
Inrush current	10A soft start
Dimensions (w*h*d)	483mm*88mm*290mm
Weight	10kg (22lbs)



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### Accessories / Options for ALPHA 3025 MK2 Shaker

<p><b>Mounting table, 198mm diameter</b></p> <p>Diameter: 198mm M6x1 thread inserts on 50mm*50mm hole grid Weight: 1,8kg</p>	
<p><b>Mounting table, 278mm diameter</b></p> <p>Diameter: 278mm M6 threaded inserts on 50mm*50mm hole grid Weight: 3,2kg</p>	
<p><b>Trunnion base</b></p> <p>Allows the shaker to be rotated 90° from vertical to horizontal Dimensions: 600mm*815mm*550mm (W*H*D) Weight: approx. 200kg</p>	
<p><b>Horizontal vibration table</b></p> <p>Magnesium mounting table, air-bearings Mounting surface of 300mm*450mm M6 thread inserts on 75mm*75mm grid Moving mass of the table: approx. 9kg Maximum payload: 50kg Dimensions: 410mm*415mm*530mm (W*H*D) Weight: approx. 236kg</p>	
<p><b>Climate option</b></p> <p>Enables the use of the ALPHA 3025 MK2 shaker within a climatic chamber in the temperature range from -40°C to +80°C. Includes thermal insulation of the ALPHA 3025 MK2 shaker and constant temperature control by an external combined heating/cooling unit.</p>	