

ALPHA 1025

Vibration Exciter



MB DYNAMICS
Sound & Vibration Testing Technology

Quiet electrodynamic 1kN shaker with 25mm stroke,
including active load support and integrated quiet fans

Excitation forces of 1kN Sine Peak or 600N Random RMS, the robust and low-maintenance design and the low operating noise allow the ALPHA 1025 shakers to be used universally for Squeak & Rattle tests and durability tests on small and medium-sized components. Integrated temperature-controlled quiet fans, active pneumatic load support for centering the moving element in zero position independent of the applied payload and extensive safety and monitoring functions ensure reliable and safe continuous operation even with higher excitation forces. Naturally, the ALPHA 1025 meets the strict requirements of GMW 14011, BMW PR311-4 and TPJLR.00.187 as well as other Squeak & Rattle test specifications for the maximum permissible operating noise of the shaker used. The high efficiency and the low weight of only 27kg allow the construction of powerful, compact test benches for simultaneous excitation in 1 to 6 axes and the mobile use of ALPHA shakers for structural and modal analysis. The monitoring of the shakers and the control of the associated MB A500 power amplifier is done conveniently and easily from the central test bench computer via a supplied control application.



Features & Benefits:

- Lightweight (27kg only!) and transportable
- Compact design, easy integration into a wide range of test benches
- Robust design, low maintenance, reliable and durable
- Extremely quiet, ideal for Squeak & Rattle
- Max. force: 1000N Sine Peak
- Max. displacement: 25mm pk-pk
- Frequency range: DC-500Hz, usable up to 1000Hz
- Frictionless guidance of the moving element
- Integrated active load support
- Integrated air spring for generating static preloads
- Integrated overtemperature protection
- Integrated overtravel protection
- Temperature-controlled quiet fans
- Remote control and monitoring via RS-485 network
- Optional water cooling enables noiseless cooling even with high excitation forces in continuous operation
- Low magnetic stray fields

Typical applications:

- Vibration test systems for excitation in 1 to 6 DOFs
- Squeak & Rattle testing on small and medium-sized components
- Material- and component testing
- Structural and modal analyses

Options / Accessories:

- Trunnion base for vertical and horizontal alignment
- Mounting tables in various sizes
- Horizontal moving tables
- Multi-axis vibration tables
- Quiet water cooling
- Climate-option for use within climate chamber in the temperature range from -40°C to +80°C

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Technical specifications:

ALPHA 1025 vibration exciter	
Maximum dynamic force	
Sine	1000N pk
Random	600N RMS
Time History	1500N pk, instantaneous peak
Maximum static force	1000N, continuous
Operating noise *	
Noise Rating Curve (NR)	NR16, typical
Sound pressure level **	<25dB(A)
Time Varying Loudness ***	<0,1 Sone
Maximum displacement	25mm pk-pk
Maximum velocity	1m/s
Frequency range	DC-500Hz, usable up to 1000Hz
Maximum payload vertical	90kg
Maximum payload horizontal	10kg
∅ Mounting table	180mm or 250mm, other sizes on request
Moving mass including 180mm ∅ mounting table	5,1kg
Overtravel protection	Yes, integrated laser position sensor, automatic system shutdown in case of inadmissibly high displacements
Overtemperature protection	Yes, integrated temperature sensor, automatic activation of cooling and, if necessary, system shutdown in the event of further inadmissibly high heating
Integrated cooling	2 integrated, temperature-controlled quiet fans
Automatic load support	Yes
Dimensions (∅ * height)	166mm ∅ * 509mm
Weight	27kg
Temperature range during operation, standard	+5°C to +40°C
Temperature range during operation, with optional climate package	-40°C to +80°C
Maximum coil current	20A RMS / 50A pk
Coil resistance	2*0,70hm

- * Measured at 70cm from the shaker when excited with a typical Squeak & Rattle test profile in the frequency range from 5Hz to 100Hz with an averaged acceleration level of 0.3gRMS
- ** A-weighted Sound Pressure Level, FAST (125ms), 20Hz to 20kHz
- *** N10 Percentile Level, loudness according to DIN45631/A1, measured in accordance with GMW14011

Alternative vibration exciters:

Type	Force, Sine / Random	Displacement	Frequency Range
ALPHA 525	500N pk / 300N RMS	25mm pk-pk	DC-500Hz
ALPHA 2025	2000N pk / 1200N RMS	25mm pk-pk	DC-500Hz
ALPHA 2050	2000N pk / 1200N RMS	50mm pk-pk	DC-500Hz
ALPHA 4050	4000N pk / 2400N RMS	50mm pk-pk	DC-500Hz

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MB A500 power amplifier

Our ALPHA 1025 and ALPHA 525 shakers are driven by the corresponding MB A500 power amplifier. The low background noise and the low harmonic distortion of the amplifier enable distortion-free excitation and minimize the operating noise of the ALPHA shakers. Extensive safety and monitoring functions prevent possible overloads and guarantee reliable and safe operation of power amplifiers and shakers. Three temperature-controlled fans on the front panel of the amplifier ensure cooling as required and minimize the operating noise of the amplifier. The activation of the amplifier and setting of the desired gain for up to 16 power amplifiers is carried out via an associated control app directly from the central test bench computer. The power supply of the MB A500 can be configured for mains voltages from 180VAC to 260VAC or 90VAC to 130VAC. A DC-coupled version of the MB A500 is also available on request for extremely low-frequency excitations.

Technical specifications:

MB A500 power amplifier	
Frequency range	0,2-20kHz (DC coupling available on request)
Number of separate inputs	2
Number of separate outputs	2
Maximum continuous output current, @20hm load	20A RMS, per channel
Maximum instantaneous output current	50A pk, per channel
Maximum continuous output voltage, @20hm load	25V RMS, per channel
Maximum instantaneous output voltage	85V pk, per channel
THD, 1kHz at 4 Ohm and -3dB	<1%
Signal Limiter	Yes
Monitoring max. output current	Yes
Monitoring operating temperature	Yes
Watchdog timer	Yes
Cooling	3 temperature-controlled fans
AC-mains input	180VAC to 260VAC (high-line) or 90VAC to 130VAC (low line), protected by 16A fuse
Dimensions (w*h*d)	483mm*88mm*340mm
Weight	7kg (15,4lbs)



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Accessories / Options for ALPHA 1025 vibration exciters

<p>Mounting table, 180mm diameter</p> <p>Diameter: 180mm M6x1 threaded inserts on 50mm*50mm grid pattern Weight: 1,36kg</p>	
<p>Mounting table, 280mm diameter</p> <p>Diameter: 280mm M6x1 threaded inserts on 50mm*50mm grid pattern Weight: 3,2kg</p>	
<p>Trunnion base</p> <p>Allows the shaker to rotate 90° from the vertical to the horizontal Dimensions (W*H*D): 715mm*490mm*410mm Weight: 112kg</p>	
<p>Horizontal moving table</p> <p>Magnesium mounting table Mounting surface of 330mm*430mm M6 threaded inserts on 50mm*50mm grid pattern Moving mass of the table: 9kg Maximum payload: 90kg</p>	
<p>Water cooling</p>	
<p>Enables silent cooling of the ALPHA 1025 shaker even at high excitation forces in continuous operation. Water cooling is a prerequisite for the climate option. Includes air-cooled heat exchanger with a cooling capacity of approx. 1000Watt as well as 10m supply line and quick couplings.</p>	
<p>Climate option</p>	
<p>Enables the use of the ALPHA 1025 shaker within a climatic chamber in the temperature range from -40°C to +80°C. Includes thermal insulation of the ALPHA 1025 shaker and constant temperature control through an external combined heating/cooling unit.</p>	